

# 4/3 - 4/2 Directional valve elements with proportional control and with or without LS connections

**RE 18301-06/07.12**  
 Replaces: 10.09

1/10

## L8\_80... (ED4-P)

Size 6  
 Series 00  
 Maximum operating pressure 310 bar [4500 psi]  
 Maximum flow 30 l/min [7.9 gpm]  
 Port connections G 3/8 - G 1/2 - SAE6 - SAE8



DVI0017

## Summary

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## General specifications

- Valve element with direct proportional control of spool.
- Control spool operated by solenoid with removable coils.
- In the de-energized condition, the control spool is held in the central position by return springs.
- Wet pin proportional tubes for DC coils, with push rod for mechanical override; nickel plated surface.
- Manual override (push-button or screw type) available as option.
- Plug-in connectors available: EN 175301-803 (Was DIN 43650) and DT04-2P (Deutsch).

## Ordering Details

L 8 \_ 8 0 \_ \_ \_ \_ \_ \_ 0 \_ \_

**Family**

Directional valve elements ED

**Type**

Size 6, proportional

**Configurations**

Standard = 0  
 With Load Sensing control = 4

**Coil type**

D15

**Spool variants <sup>1)</sup>**

4/3 operated both sides a and b;  
 P – T closed in neutral = B2  
 4/2 operated on side a only;  
 P – T closed in neutral = B3  
 4/2 operated on side b only;  
 P – T closed in neutral = B4  
 4/3 operated on both sides a and b;  
 A and B to T in neutral = E2  
 4/2 operated on side a only;  
 A and B to T in neutral = E3  
 4/2 operated on side b only;  
 A and B to T in neutral = E4

**Flow pattern**

Both meter in and out = S  
 Meter in = I

**Nominal flow \***

10 l/min [2.64 gpm] = 2  
 20 l/min [5.28 gpm] = 4  
 30 l/min [7.9 gpm] = 6

**No code =**

OP = Push-button type manual override  
 OF = Screw type manual override  
 \_ \_ = Lever type manual override <sup>2)</sup>

**Options**

No options

**Ports**

0 = G 3/8 DIN 3852  
 1 = 9/16-18 UNF 2-B (SAE6)  
 2 = G 1/2 DIN 3852  
 3 = 3/4-16 UNF 2-B (SAE8)

**Electric connections**

00 = Without coils  
 01\*\* = With coils, without mating connector DIN EN 175301-803  
 03 = With coils, with bi-directional diode, without mating connector vertical Amp-Junior  
 07 = With coils, with bi-directional diode, without mating connector DT04-2P

**Voltage supply**

00 = Without coil  
 OB = 12V DC  
 OC = 24V DC

07	03	01	00
Available Connections			

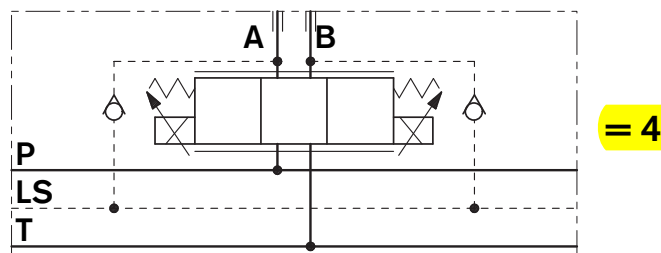
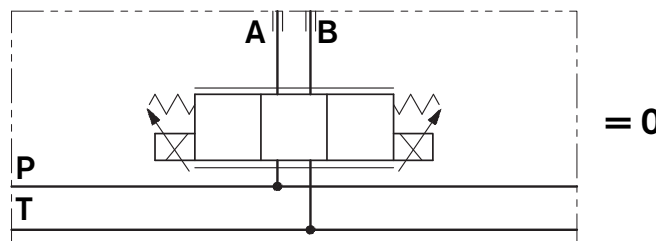
<sup>1)</sup> The required hydraulic symbol and spool variant can be chosen by consulting page 3.

<sup>2)</sup> Each different option for the type of manual override chosen implies a specific ordering code (refer to page 7).

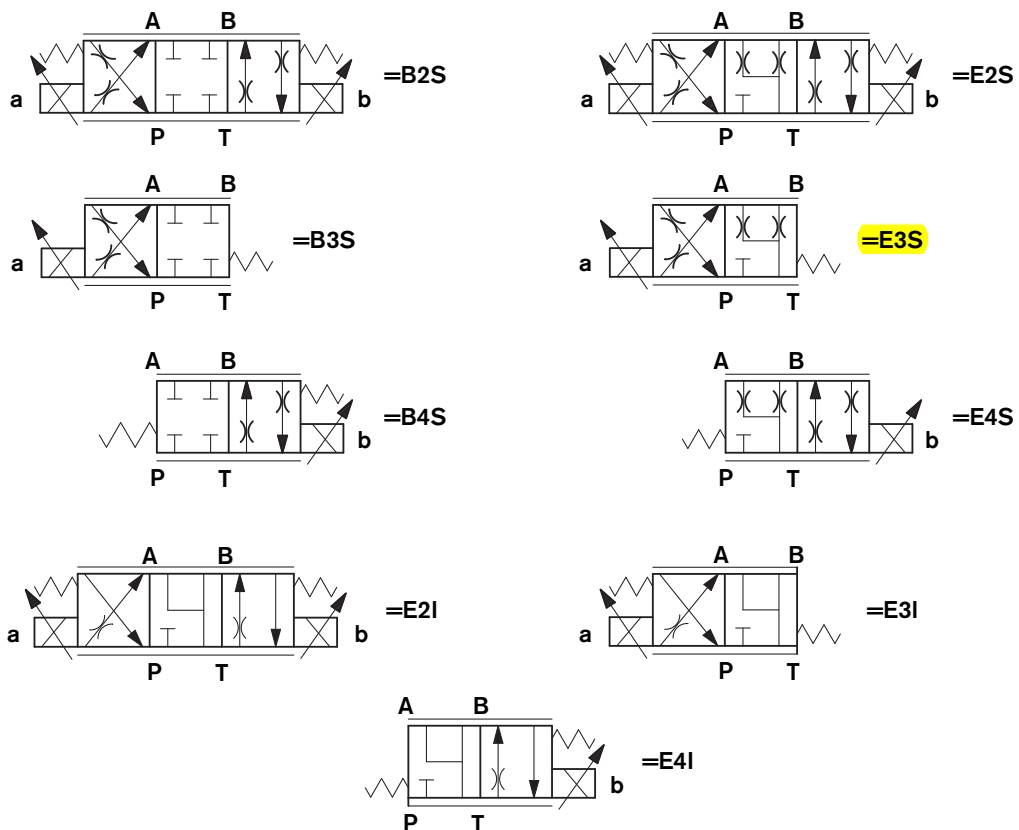
\* With  $\Delta p$  (P > T) 10 bar [145 psi], corresponding approx. to  $\Delta p$  (P > A,B) 5 bar [73 psi].

\*\* For connectors ordering code see data sheet RE 18325-90.

## Configuration



## Spool variants



In neutral position, the valves cross section are as follows:

$E_I \geq 20\%$  of nominal cross section.

$E_S \geq 2\%$  of nominal cross section.

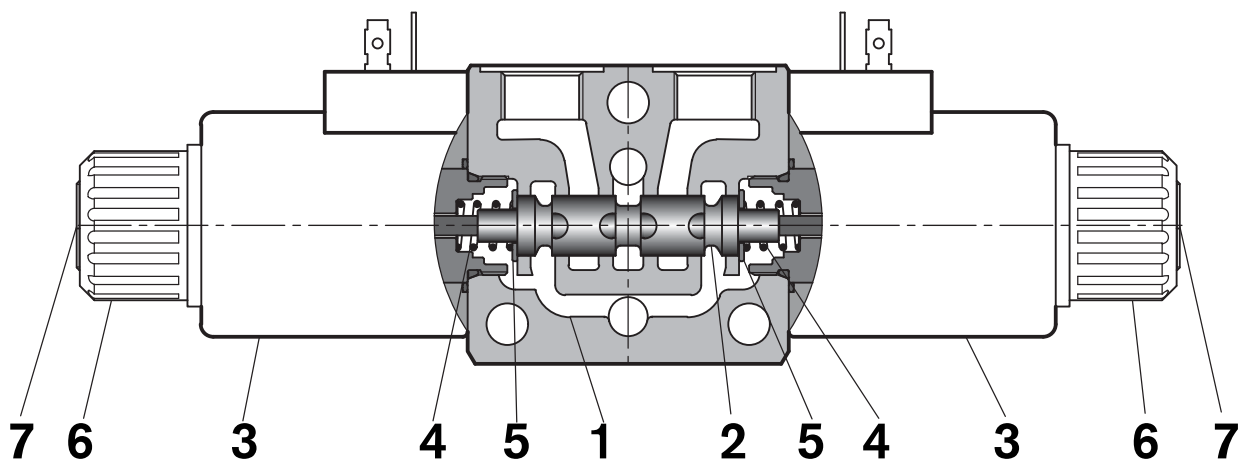
## Principles of operation, cross section

The sandwich plate design directional valve elements L8080... are compact direct operated proportional solenoid valves which control the start, the stop, the direction and the quantity of the oil flow. These elements basically consist of a stackable housing (1) with a control spool (2), one or two solenoids (3), and one or two return springs (4).

Energized by an electronic feed regulator, each solenoid (3) displaces the control spool (2) from its neutral-central position "0" proportionally to the current received; a regulated

oil flow P to A, or P to B, is achieved. Once the solenoid is de-energized, the return spring (4) pushes the spool thrust washer (5) back against the housing and the spool returns in its neutral-central position.

Each coil (3) is fastened to the solenoid tube by a ring nut (6). A pin (7) allows to push the spool (2) in emergency conditions, when the solenoid cannot be energized, like in case of voltage shortage.



**Technical Data** (for applications with different specifications consult us)**General**

Valve element with 2 solenoids	kg [lbs]	2.20 [4.85]
Valve element with 1 solenoid	kg [lbs]	1.70 [3.75]
Ambient Temperature	°C [°F]	-20....+50 [-4....+122] (NBR seals)

**Hydraulic**

Maximum pressure at P	bar [psi]	310 [4500]
Maximum pressure at T	bar [psi]	210 [3050]
Maximum inlet flow	l/min [gpm]	30 [7.9]
Nominal flow with $\Delta P P > T = 10$ bar [145 psi]	l/min [gpm]	10, 20, 30 [2.64, 5.28, 7.9]
Hydraulic fluid General properties: it must have physical lubricating and chemical properties suitable for use in hydraulic systems such as, for example:		Mineral oil based hydraulic fluids HL (DIN 51524 part 1). Mineral oil based hydraulic fluids HLP (DIN 51524 part 2). For use of environmentally acceptable fluids (vegetable or polyglycol base) please consult us.
Fluid Temperature	°C [°F]	-20....+80 [-4....+176] (NBR seals)
Permissible degree of fluid contamination		ISO 4572: $\beta_x \geq 75$ X=10...12 ISO 4406: class 19/17/14 NAS 1638: class 8
Viscosity range	mm <sup>2</sup> /s	20....380 (optimal 30....46)

**Electrical**

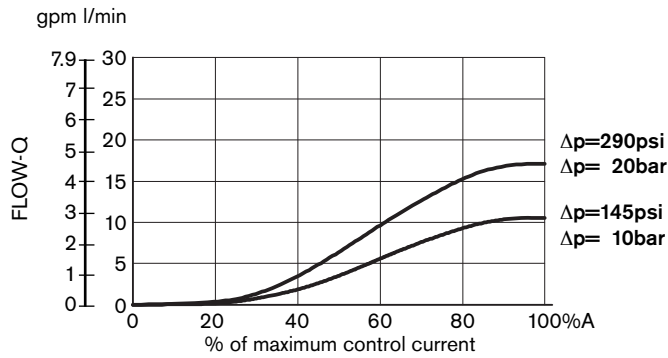
Voltage type	PWM	120 Hz							
Voltage tolerance (nominal voltage)	%	-10 .... +10							
Duty		Continuous, with ambient temperature $\leq 50^\circ\text{C}$ [122°F]							
Coil wire temperature not to be exceeded	°C [°F]	150 [302]							
Insulation class		H							
Compliance with		Low Voltage Directive LVD 73/23/EC (2006/95/EC), 2004/108/EC							
Coil weight	kg [lbs]	0.335 [0.739]							
Voltage	V	12	24						
Nominal 100% Current	A	1.76	0.88						
Resistance (nominal at 20°C [68°F])	- Cold value at 20°C	Ω	4	16					
	- Max. hot value	Ω	6.1	24.4					

	Voltage (V)	Connector type	Coil description	Marking	Coil Mat no.
<b>=OB 01</b>	12 DC	EN 175301-803 (Ex. DIN 43650)	D15 01	12 DC	R933000092
<b>=OB 03</b>	12 DC	AMP JUNIOR	D1530	12 DC	R933002877
<b>=OB 07</b>	12 DC	DEUTSCH DT 04-2P	D15 07	12 DC	R933000094
<b>=OC 01</b>	<b>24 DC</b>	<b>EN 175301-803 (Ex. DIN 43650)</b>	<b>D15 01</b>	<b>24 DC</b>	<b>R933000093</b>
<b>=OC 03</b>	24 DC	AMP JUNIOR	D1530	24 DC	R933003515
<b>=OC 07</b>	24 DC	DEUTSCH DT 04-2P	D15 07	24 DC	R933002798

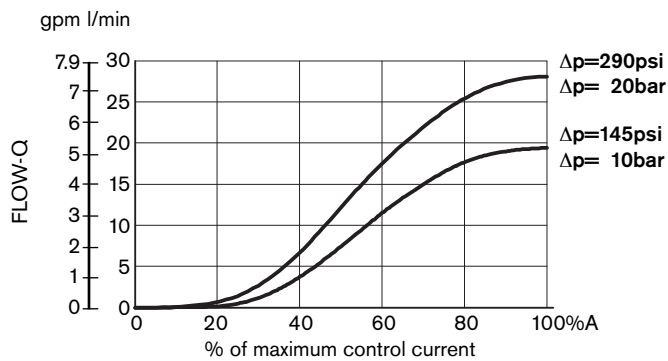
### Characteristic curves

Measured with hydraulic fluid ISO-VG32 at  $45^{\circ} \pm 5^{\circ} \text{ C}$  [ $113^{\circ} \pm 9^{\circ} \text{ F}$ ]; ambient temperature  $20^{\circ} \text{ C}$  [ $68^{\circ} \text{ F}$ ].

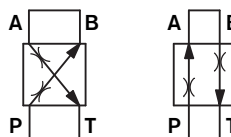
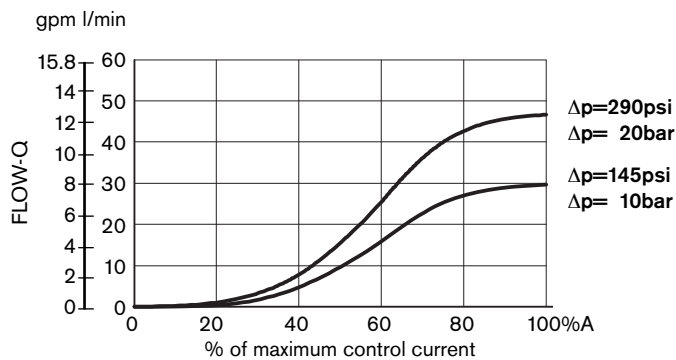
**Ordering code 2: 10 l/min [2.64 gpm] with  $\Delta p = 10 \text{ bar}$  [145 psi].**



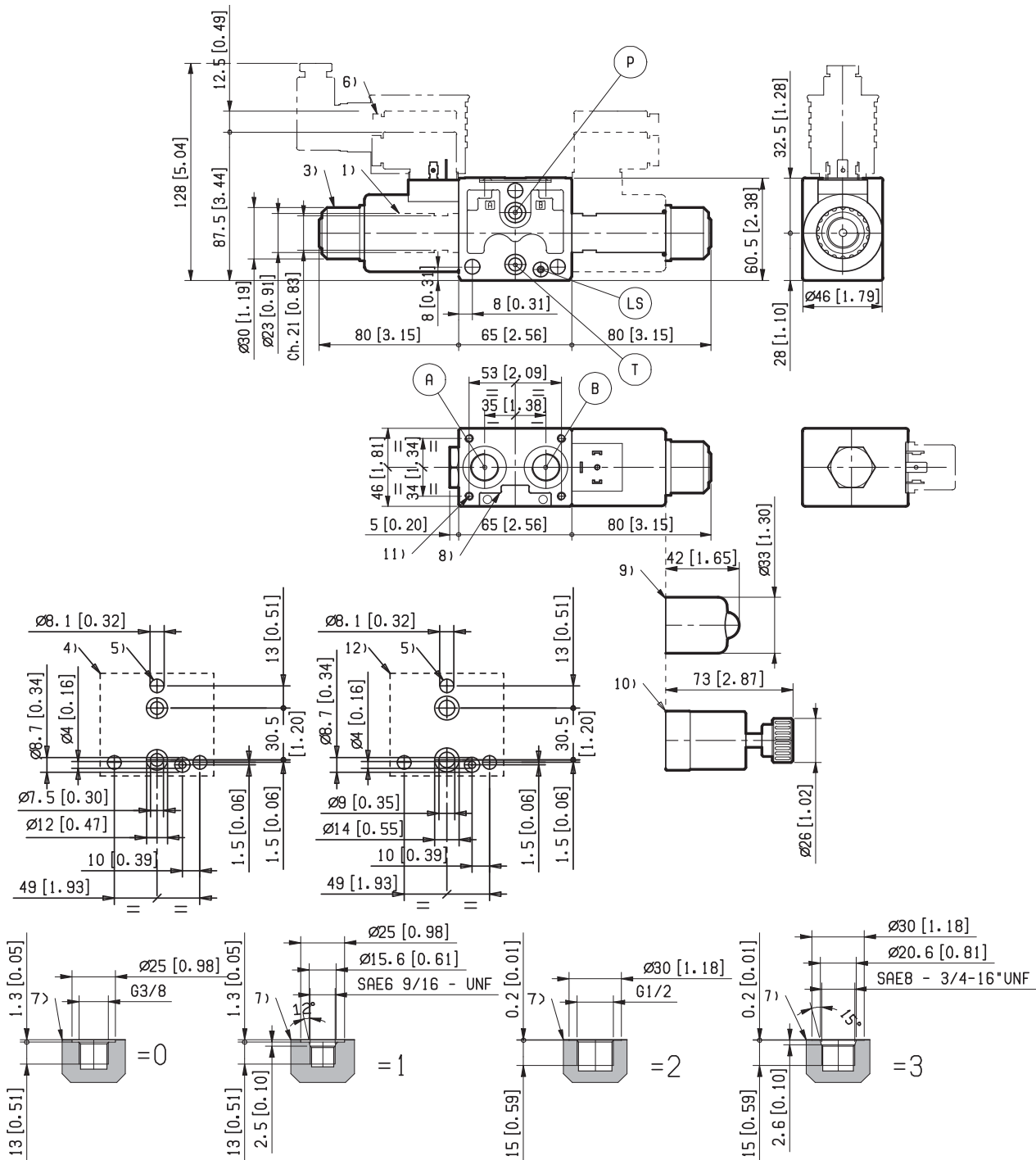
**Ordering code 4: 20 l/min [5.28 gpm] with  $\Delta p = 10 \text{ bar}$  [145 psi].**



**Ordering code 6: 30 l/min [7.92 gpm] with  $\Delta p = 10 \text{ bar}$  [145 psi].**



## External Dimensions and Fittings



1 Solenoid tube  $\varnothing 23$  mm [0.9 inch].

3 Ring nut for coil locking ( $\varnothing 30$  mm); torque 6 – 7 Nm [4.4 – 5.2 ft-lb].

4 Flange specifications for coupling to ED intermediate elements with ports G 3/8 and SAE 6.

5 For tie rod and tightening torque information see data sheet RE 18301-90.

6 Clearance needed for connector removal.

7 A and B ports.

8 Identification label.

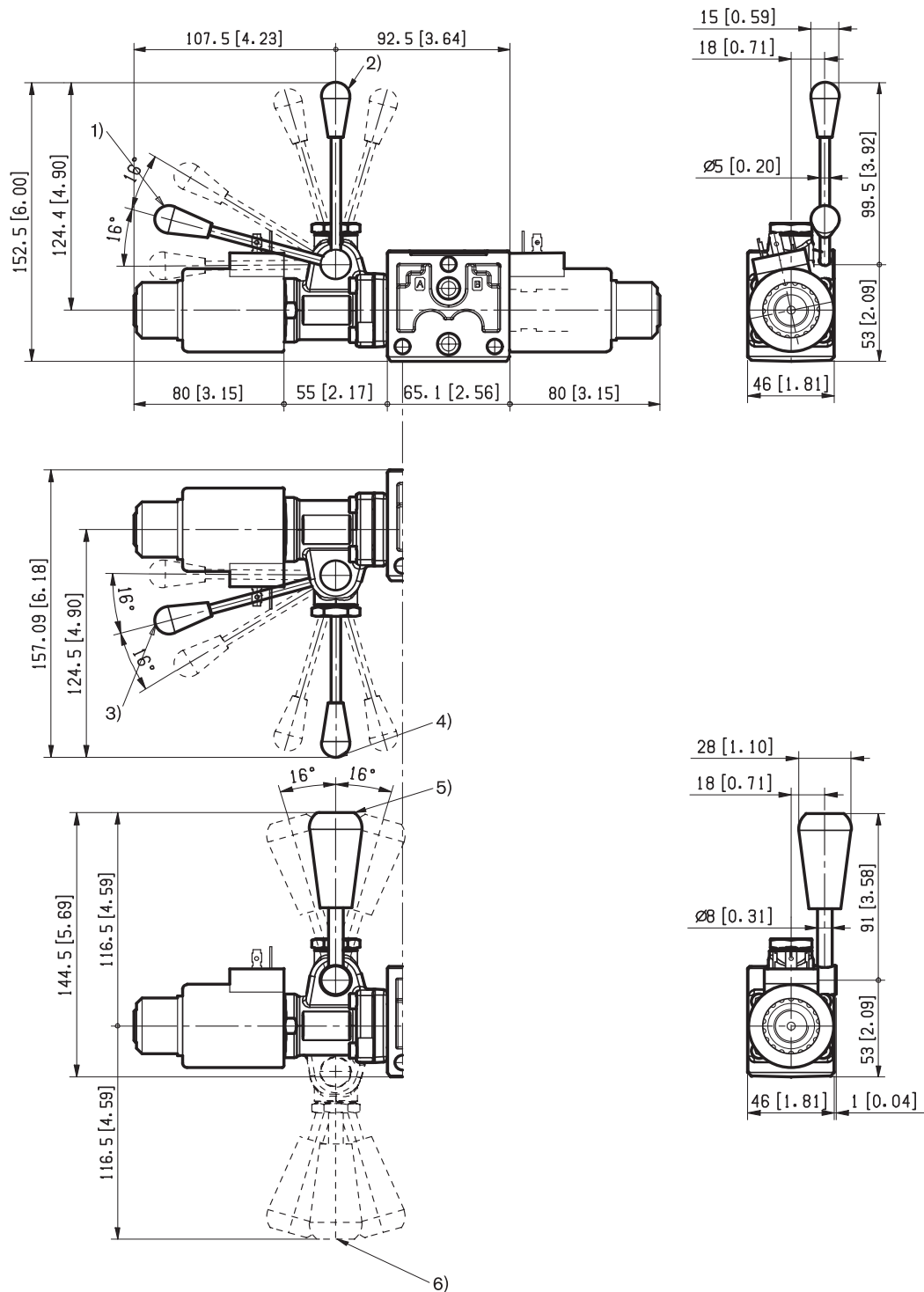
9 Optional push-button manual override, EP type, for spool opening: it is pressure stuck to the ring nut for coil locking. Mat no. R933003289.

10 Optional screw type manual override, EF type, for spool opening: it is screwed (torque 6-7 [4.4-5.2 ft-lb]) to the tube as replacement of the coil ring nut. Mat no. R933003116.

11 Four threaded holes M5 for fitting a secondary flangeable element (only for elements with ports G 3/8 and SAE 6). Bolts M5 with recommended strength class DIN 8.8: torque 5 – 6 Nm [3.6-4.4 ft-lb].

12 Flange specifications for coupling to ED intermediate elements with ports G 1/2 and SAE 8.

## External Dimensions and Fittings



1 Ordering Details: HA (if fitted to side A)  
or HB (if fitted to side B)

2 Ordering Details: VA (if fitted to side A)  
or VB (if fitted to side B)

3 Ordering Details: H1 (if fitted to side A)  
or H9 (if fitted to side B)

4 Ordering Details: V1 (if fitted to side A)  
or V9 (if fitted to side B)

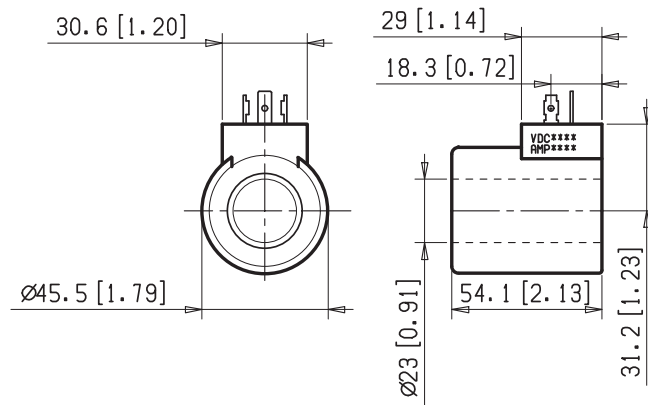
5 Ordering Details: XA (if fitted to side A)  
or XB (if fitted to side B)

6 Ordering Details: X1 (if fitted to side A)  
or X9 (if fitted to side B)

Electric connections

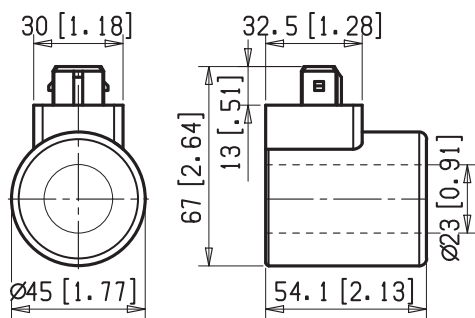
Protection class: IP 65 when connector with seal is properly screwed down.

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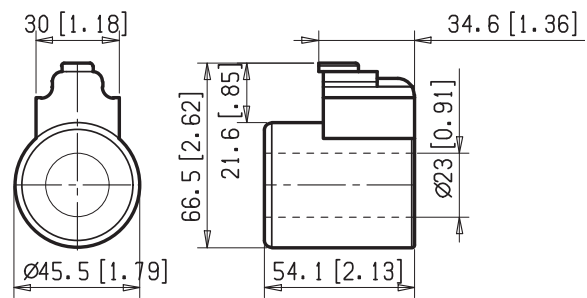
Protection class: IP 65 with female connector properly fitted (see drawing).

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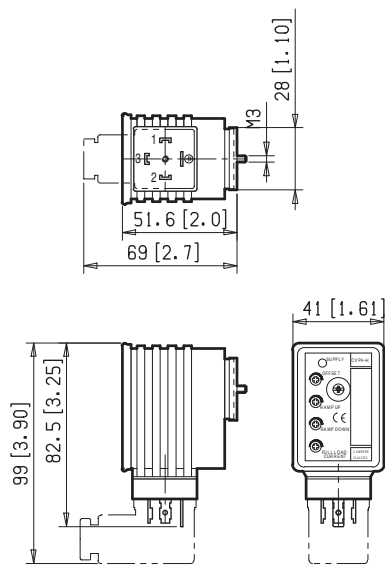
Protection class: IP 69 K with female connector properly fitted (see drawing).

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## Electronic feed regulator



**Supply:** yellow LED, lit up with power ON.

**Off Set:** minimum current adjustment. Adjust solenoid current so that the desired minimum value is obtained. Clockwise rotation increases current.

**Ramp up:** Ramping up time adjustment.

**Ramp down:** Ramping down time adjustment.

For longer ramping times, turn potentiometers clockwise; for shorter ramping times, turn the potentiometers counter-clockwise.

**Full load current:** Maximum current adjustment. Adjust solenoid current so that the desired maximum value is obtained (up to 2A). Clockwise rotation increases current.

**Frequency adjustment:** it is possible to set the PWM frequency obtaining the desired control sensitivity. After removing the external plastic cover, turn the adjusting screw; clockwise rotation increases frequency from 100 to 500 Hz.

Regulator ordering code	R933003290
Supply voltage	12-30 VDC
Control Signal	0-10 VDC
Max. output current	2 A
Minimum output current	0...0.6 A
Ramp adjustment up/down	0.1 ...10 s
PWM Frequency adjustment (pre-set 120 Hz)	100...500 Hz
Ambient operating temperature	-10...+60 °C [14...+140 °F]
Weight	0.12Kg [26.4 lbs]
Electromagnetic compatibility	EN50081-1/2EN61000-4-2/3/4/5/6
Protection class with connector and seal correctly fitted and properly screwed down.	IP 65 (DIN40050 part 9)
Potentiometer resistance	5...10 k Ω

